



WINTER

CBN grinding wheels

for grinding machine >Weinig Rondamat<

Michael Weinig KG, Tauberbischofsheim

For HSS tools only

Shape	- D - U - X - R - H	Grit size	Bond	Concentration	ORDER No.	Remarks
K 14F1	- 200 - 3 - 5 - 1.5 - 60	B151	KSS RY	V180 A	82024049	T = 10
1K 14F1	- 200 - 4 - 3 - 2 - 60	B151	KSS RY	V240	80102904	T = 5
For profile grinding of milling cutters and inserts of inserted-tooth milling cutters. See also page 36 Machine type: Rondamat 930 / 31						
Shape	- D - U - X - H	Grit size	Bond	Concentration	ORDER No.	Remarks
1K 14A1	- 200 - 4 - 3 - 60	B91	KSS RY	V240	80142010	T = 5
For profile grinding of milling cutters and inserts of inserted-tooth milling cutters. Machine type: Rondamat 930 / 31						
Shape	- D - W - X - H	Grit size	Bond	Concentration	ORDER No.	Remarks
4K 222	- 150 - 2 - 3.3 - 20	B107	KSS JYA	V180A	80100530	
For grinding faces of milling cutters. Machine type: Rondamat 912						