

WINTER Rondist

Tool specification in two steps

Step 1		Select appropriate type
Ro 2096	For straight dressing cylindrical wheels, for diameter < 600mm and/or grit size 46-80.	
Ro 5096	For straight dressing cylindrical wheels, for diameter > 600mm and/or grit size 36-60.	
Ro 1008	For profile-truing of wheels, universal application for wheel grits from 46-100.	
Ro 15/5	For straight dressing cylindrical wheels, for diameters from 5-40mm, e.g. for ID grinding.	
Step 2		Selection of clamping holder (multiple use)
MK1	Specify depending on machine type, e.g. MK1 or MK0. Shank designs: see pages 8 and 22.	
Example	Ro 2096 - MK1	
	Step 1	Step 2 Clamping holder, see p.8

WINTER Rondist
Set version, electroplated layer

Order data

Examples:	WINTER Rondist			Order clamping holder if needed.	
	Type	Carats	Diamond grade	Material No.	
<p>Ro 2096</p>	Ro 2096	2	Needle diamonds	89900058	
<p>Ro 5096</p>	Ro 5096	5	Needle diamonds	89900074	
<p>Ro 1008</p>	Ro 1008	1	Maccles	89900017	
<p>Ro 15/5</p>	Ro 15/5	-	D501 electroplated bond	89900041	
Please order clamping holder separately					
	Holder	L ₁ mm	Rondist	L ₂ mm	
	MK0	25.5	Ro2096	24 + 1.5	
	MK1	40.0	and Ro5096		
	MK1 shortened	e.g. 19	Ro1008	31 + 1.5	
	Cyl. mount	to be specified			
	Square or to drwg.		Ro15/5	18	
<p>Special holder on request (drawing required)</p> <p>Order example: Ro 2096 Clamping mount MK1-19 / M6</p> <p>Ro 15/5 Clamping mount MK0</p>					