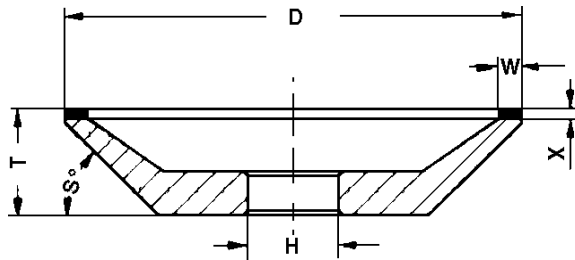


## Grinding wheel shape according to FEPA 12A2 - Diamond grinding wheels



Shape - D - W - X - S° - H	Grit size	Bond	Concentration	ORDER No.	Remarks
<b>1K 12A2 - 75 - 3 - 4 - 45 - 20</b>	D7	K-plus 730	C50 B	<b>80130160</b>	T=24
	D15B	K-plus 777J	C50 B	<b>80118846</b>	
	D46	K-plus 888J	C75 B	<b>80130152</b>	
	D64	K-plus 888J	C75 B	<b>80130177</b>	
	D126	K-plus 888R	C75 A	<b>80130200</b>	
<b>K 12A2 - 100 - 5 - 2 - 45 - 20</b>	D46	K-plus 888N	C50 H	<b>80124297</b>	T=25
	D91	K-plus 888R	C50 H	<b>80130185</b>	
<b>K 12A2 - 100 - 10 - 2 - 45 - 20</b>	D64	K-plus 888J	C50 H	<b>80103617</b>	T=25
	D126	K-plus 888J	C50 H	<b>80103666</b>	
<b>K 12A2 - 100 - 10 - 4 - 45 - 20</b>	D126	K-plus 888N	C75 H	<b>80120473</b>	T=27
<b>K 12A2 - 125 - 6 - 2 - 45 - 20</b>	D46	K-plus 888R	C50 H	<b>80103828</b>	T=25
	D91	K-plus 888R	C50 H	<b>80103836</b>	
	D126	K-plus 888R	C50 H	<b>82152925</b>	
<b>K 12A2 - 125 - 12,5 - 2 - 45 - 20</b>	D64	K-plus 888J	C38 H	<b>80104281</b>	T=25
	D64	K-plus 888J	C50 H	<b>80104135</b>	
	D91	K-plus 888J	C50 H	<b>80104184</b>	
	D126	K-plus 888J	C50 H	<b>80104192</b>	
<b>K 12A2 - 150 - 15 - 2 - 45 - 20</b>	D91	K-plus 777N	C50 H	<b>80107610</b>	T=25

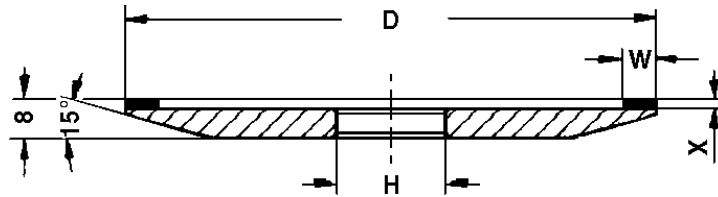
### Application

For grinding single- and multi-edge solid carbide and carbide-tipped tools, for example reamers, engraving tools, turning tools.

Suitable for use on all universal tool and cutter grinding machines, in dry and wet grinding.

## Grinding wheel shape according to FEPA

### 4A2 - Diamond grinding wheels



Shape	- D - W - X - H	Grit size	Bond	Concentration	ORDER No.	Remarks
<b>K 4A2</b>	<b>- 100 - 6 - 2 - 20</b>	<b>D64</b>	<b>K-plus 888N</b>	<b>C50 H</b>	<b>80100182</b>	
		<b>D91</b>	<b>K-plus 888N</b>	<b>C50 H</b>	<b>80130103</b>	

#### Application

For grinding single- and multi-edge solid carbide and carbide-tipped tools, for example reamers, engraving tools, turning tools. Especially for restricted chip space.

Suitable for use on all universal tool and cutter grinding machines, in dry and wet grinding.

## Grinding wheel shape according to FEPA

### 4A2 - CBN grinding wheels

Shape	- D - W - X - H	Grit size	Bond	Concentration	ORDER No.	Remarks
<b>K 4A2</b>	<b>- 100 - 4 - 2 - 20</b>	<b>B107</b>	<b>KSS 10N</b>	<b>V120 H</b>	<b>80107846</b>	
<b>K 4A2</b>	<b>- 125 - 4 - 2 - 20</b>	<b>B107</b>	<b>KSS 10N</b>	<b>V120 H</b>	<b>80108112</b>	
<b>3K 4A2</b>	<b>- 150 - 3 - 2 - 20</b>	<b>B151</b>	<b>KSS RY</b>	<b>V240 A</b>	<b>80137913</b>	
<b>K 4A2</b>	<b>- 150 - 4 - 2 - 20</b>	<b>B107</b>	<b>KSS 10N</b>	<b>V120 H</b>	<b>80108291</b>	

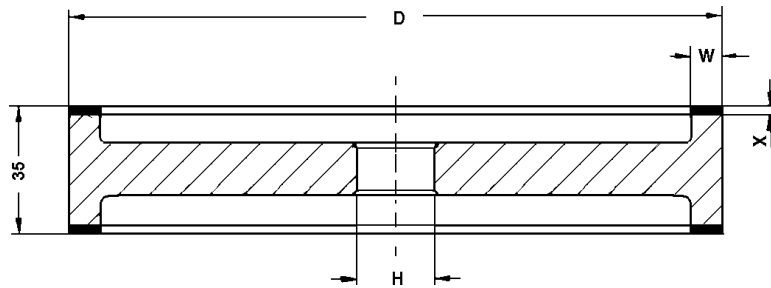
#### Application

For grinding single- and multi-edge HSS tools, for example relief and flank grinding. Especially for restricted chip space.

Suitable for use on all universal tool and cutter grinding machines, in dry and wet grinding.

## Grinding wheel shape according to FEPA

### 9A3 - Diamond grinding wheels



Shape - D - W - X - T - H	Grit size	Bond	Concentration	ORDER No.	Remarks
<b>1K 9A3 - 175 - 5 - 2 - 30 - 20</b>	D46	K-plus 888N	C50 A	<b>82119142</b>	
	D64	K-plus 888N	C50 A	<b>82093486</b>	
	D126	K-plus 888N	C75 A	<b>82095615</b>	
<b>K 9A3 - 175 - 6 - 2 - 35 - 20</b>	D15B	K-plus 777J	C31 A	<b>80130217</b>	
<b>K 9A3 - 175 - 8 - 2 - 35 - 20</b>	D46	K-plus 888NY	C31 A	<b>80130225</b>	
	D64	K-plus 888NY	C31 A	<b>80133093</b>	

**Application**

For grinding carbide-tipped turning tools.