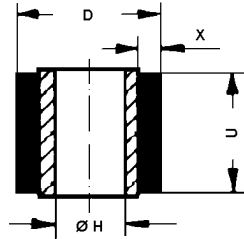


Grinding wheel shape according to FEPA

1A1 - CBN grinding wheels

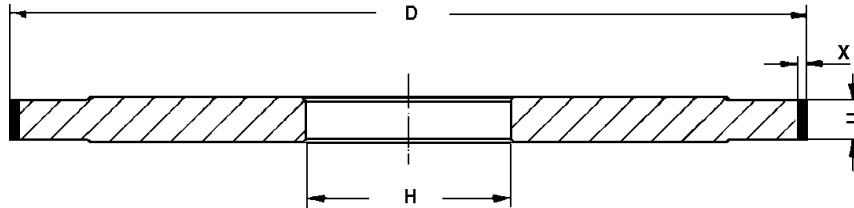


Shape	- D - T - X - H	Grit size	Bond	Concentration	ORDER No.	Remarks
K 1A1	- 10 - 10 - 2 - 4	B126	KSS RY	V180 E	80109377	
K 1A1	- 12 - 10 - 2 - 6	B126	KSS RY	V180 E	80120992	
K 1A1	- 15 - 10 - 2 - 6	B126	KSS RY	V180 E	80120984	
K 1A1	- 16 - 10 - 2 - 6	B126	KSS RY	V180 E	80109700	
K 1A1	- 18 - 10 - 2 - 6	B126	KSS RY	V180 E	80107287	
K 1A1	- 20 - 10 - 2 - 8	B126	KSS RY	V180 E	80107140	
K 1A1	- 20 - 15 - 2 - 8	B126	KSS RY	V180 E	80120976	
K 1A1	- 25 - 10 - 2 - 8	B126	KSS RY	V180 E	80132526	
K 1A1	- 25 - 10 - 2 - 10	B126	KSS RY	V180 E	80126232	
K 1A1	- 25 - 15 - 2 - 8	B126	KSS RY	V180 E	80134698	
K 1A1	- 30 - 10 - 2 - 10	B126	KSS RY	V180 E	80107181	
K 1A1	- 30 - 15 - 2 - 10	B126	KSS RY	V180 E	80120951	
K 1A1	- 38 - 20 - 2 - 15	B126	KSS RY	V180 E	80121007	
K 1A1	- 50 - 10 - 2 - 20	B126	KSS RY	V180 A	80135183	
K 1A1	- 60 - 15 - 2 - 20	B126	KSS RY	V180 H	80110080	
K 1A1	- 100 - 10 - 2 - 20	B126	KSS RY	V180 H	80129798	
K 1A1	- 125 - 10 - 2 - 20	B126	KSS 10N	V120 H	80136171	

Application

For internal grinding of HSS tools. Suitable for wet and dry grinding.

Grinding wheel shape according to FEPA
1A1 - CBN grinding wheels



Shape	D	U	X	H	Grit size	Bond	Concentration	ORDER No.	Remarks
K 1A1	200	10	2	51	B126	KSS 10N	V120 B	80150338	
K 1A1	200	10	4	51	B64	KSS RY	V180 B	80141728	
K 1A1	200	15	2	51	B107	KSS 10N	V120 B	80150346	
K 1A1	225	10	3	51	B126	KSS 10N	V120 B	82128405	
K 1A1	225	12	3	51	B126	KSS 10N	V120 B	82153010	
K 1A1	250	15	2	51	B91	KSS RY	V150 B	80123965	
K 1A1	250	15	2	51	B126	KSS 10N	V120 B	80150354	
K 1A1	250	15	4	76	B151	KSS RY	V120 B	82120532	
K 1A1	250	20	2	51	B126	KSS 10N	V120 B	80150362	
K 1A1	250	20	4	76	B126	KSS NY	V180 B	80128225	
K 1A1	300	15	2	76	B126	KSS 10N	V120 B	80150410	
K 1A1	300	15	2	127	B126	KSS 10N	V120 B	80150370	
K 1A1	300	20	2	76	B126	KSS 10N	V120 B	80150387	
K 1A1	300	20	2	127	B126	KSS 10N	V120 B	80150395	
K 1A1	300	30	4	76	B126	KSS 10N	V120 B	80150265	
K 1A1	300	30	4	76	B126	KSS 10N	V180 B	80150273	
K 1A1	350	20	3	127	B126	KSS 10N	V120 B	82147804	
K 1A1	400	20	3	127	B126	KSS 10N	V120 B	80150281	
K 1A1	400	20	3	127	B126	KSS 10N	V180 B	80150298	
K 1A1	400	30	3	127	B126	KSS 10N	V120 B	80150305	
K 1A1	400	30	3	127	B126	KSS 10N	V180 B	80150313	

Application

For grinding on surface and cylindrical grinding machines; preferably wet grinding

Recommended concentrations For surface grinding: V120
For cylindrical grinding: V180