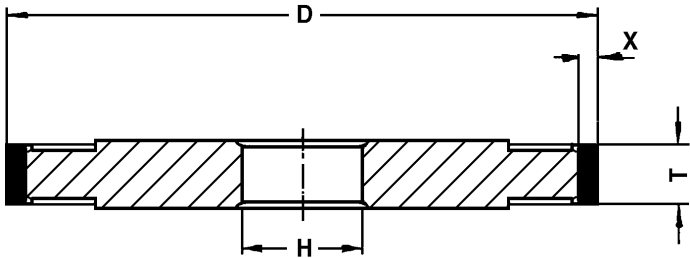


Grinding wheel shape according to FEPA 1A1



For HSS tools

Shape	- D - T - X - H	Grit size	Bond	Concentration	ORDER NO.	Remarks
K 1A1	- 75 - 10 - 5 - 20	B107	KSS 12 N	V240H	82147268	
K 1A1	- 100 - 10 - 5 - 20	B107	KSS 12 N	V240H	82147270	
K 1A1	- 100 - 15 - 5 - 20	B107	KSS 12 N	V240H	82137319	
K 1A1	- 125 - 10 - 5 - 20	B107	KSS 12 N	V240A	82147271	
K 1A1	- 150 - 12 - 5 - 20	B107	KSS 12 N	V240A	82147272	

Application depending on software of machine manufacturer:
For flute grinding, periphery grinding, relief grinding, radius sharpening.