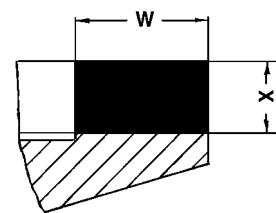
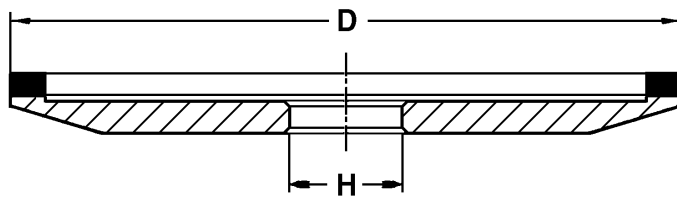


Grinding wheel shape according to FEPA 4A2 / 4BT9

WINTER



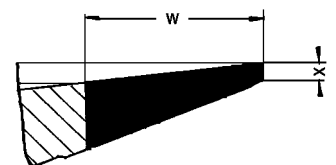
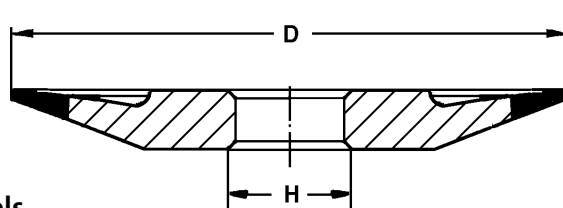
For carbide tools

Shape	- D - W - X - H	Grit size	Bond	Concentration	ORDER NO.	Remarks
K 4A2	- 150 - 4 - 3 - 20	D64	K-PLUS 1421 R	C100A	82135077	

For HSS tools

Shape	- D - W - X - H	Grit size	Bond	Concentration	ORDER NO.	Bemerkung
K 4A2	- 150 - 4 - 3 - 20	B91	KSS 12 N	V240A	82147281	

Application depending on software of machine manufacturer:
For relief grinding on woodworking cutters.



For carbide tools

Shape	- D - W - X - H	Grit size	Bond	Concentration	ORDER NO.	Remarks
K 4BT9	- 100 - 10 - 1 - 20	D126	K-PLUS 1421 R	C75A	82138317	

For HSS tools

Shape	- D - W - X - H	Grit size	Bond	Concentration	ORDER NO.	Bemerkung
K 4BT9	- 100 - 10 - 1 - 20	B126	KSS 12 N	V180A	82007111	

Application depending on software of machine manufacturer:
For point thinning of drills and milling cutters, relief grinding.